



Swaging Labor Charges

These labor charges are **estimates** for use as a guide by professional riggers and their customers. Sailing Services has over 45 years of experience with rigging, specializing in fabricating high-quality standing rigging and selling components to riggers and sailors across the globe.

Sailing Services always uses top quality certified type 316 stainless steel wire and terminals. Our rigging is fabricated to the most exacting industry standards with extreme attention to quality for the greatest longevity and strength. To ensure accurate termination our Rotary swaging and Wireteknik swaging machines are outfitted with perfectly calibrated dies. We carry a vast inventory in stock for fast fabrication and shipping time. Contact our sales team today for a personalized consultation. **Quantity Discounts Available, Contact Us for a Quote!**

Rotary Swaging

| Part No. | Description | Price |
|-------------|---------------------|-------|
| LARS04..... | 1/8" | 8.00 |
| LARS05..... | 5/32" or 4mm | 8.00 |
| LARS06..... | 3/16" or 5mm | 8.00 |
| LARS07..... | 7/32" | 15.00 |
| LARS08..... | 1/4" | 15.00 |
| LARS09..... | 9/32" or 7mm | 15.00 |
| LARS10..... | 5/16" or 8mm | 18.00 |
| LARS12..... | 3/8" or 10mm..... | 20.00 |
| LARS14..... | 7/16" | 23.00 |
| LARS16..... | 1/2" or 12mm..... | 28.00 |
| LARS18..... | 9/16" or 14mm | 40.00 |
| LARS20..... | 5/8" or 16mm..... | 60.00 |

Passive Die Swaging (Wireteknik)

| Part No. | Description | Price |
|-------------|---------------------|--------|
| LAPD10..... | 5/16" or 8mm | 15.00 |
| LAPD12..... | 3/8" or 10mm..... | 17.00 |
| LAPD14..... | 7/16" | 20.00 |
| LAPD16..... | 1/2" or 12mm..... | 25.00 |
| LAPD18..... | 9/16" or 14mm | 35.00 |
| LAPD20..... | 5/8" or 16mm..... | 50.00 |
| LAPD24..... | 3/4" or 19mm..... | 65.00 |
| LAPD28..... | 7/8" or 22mm | 75.00 |
| LAPD32..... | 1" or 26mm | 85.00 |
| LAPD36..... | 1 1/8" or 28mm..... | 100.00 |

Sta-Lok / Hi-Mod Installation

| Part No. | Description | Price |
|--------------|--|-------|
| LASL..... | Up to 3/8" or 10mm | 18.00 |
| LASLL..... | 7/16", 12mm and 1/2" | 20.00 |
| LASLXL..... | 9/16", 14mm and up..... | 30.00 |
| LASLD..... | Compact Strand up to 12mm | 20.00 |
| LASLDL..... | Compact Strand 14mm to 19mm..... | 25.00 |
| LASLL/R..... | Removal of Sta-Lok / Hi-Mod Fittings | 15.00 |

Kearney Swaging

| Part No. | Description | Price |
|-----------|--------------------------------|-------|
| LAKS..... | 1/16" - 1/4" (Lifelines) | 8.00 |

Compact Strand Swaging

| Part No. | Description | Price |
|---------------|-------------|-------|
| LACSSM02.5... | 2.5mm..... | 12.00 |
| LACSSM03..... | 3mm..... | 12.00 |
| LACSSM04..... | 4mm..... | 12.00 |
| LACSSM05..... | 5mm..... | 12.00 |
| LACSSM06..... | 6mm..... | 15.00 |
| LACSSM07..... | 7mm..... | 15.00 |
| LACSSM08..... | 8mm..... | 22.00 |
| LACSSM10..... | 10mm..... | 22.00 |
| LACSSM12..... | 12mm..... | 32.00 |
| LACSSM14..... | 14mm..... | 45.00 |
| LACSSM16..... | 16mm..... | 65.00 |

**We follow the Hayn-Navtec guidelines for swaging compact strand wire, using a high strength sleeve retainer and diamond dust. Contact us for more information about the process of swaging compact strand wire.*

Nico Press

| Part No. | Description | Price |
|------------|--|-------|
| LANS..... | 1/4" Oval Sleeve Press..... | 10.00 |
| LANSD..... | 1/4" Double Oval Sleeve Press | 15.00 |
| LANL..... | 5/16" Oval Sleeve Press..... | 18.00 |
| LANXL..... | 3/8" & Up Oval Sleeve Press (Hydr) | 30.00 |

Rod Heading

| Part No. | Description | Price |
|-------------------|---------------------------------------|-------|
| LARH04-12..... | Rod Heading -004 to -012 | 37.50 |
| LARH15-22..... | Rod Heading -017 to -022 | 45.00 |
| LARH30-40..... | Rod Heading -030 to -040 | 60.00 |
| Inside Labor | Layout charge for rod, per hour | 75.00 |

Standing Rigging Tips

- Use Certified Type 316 Stainless Steel Wire.
- Sta-lok & Hayn terminals are top choices for professional riggers.
- Consult with a professional to make sure you are ordering the correct fittings for your application. *References available*
- Contact us for information on our rigging options: Swaged terminal on wire with mechanical terminal for easy installation on site.