

Standing Rigging Order Form

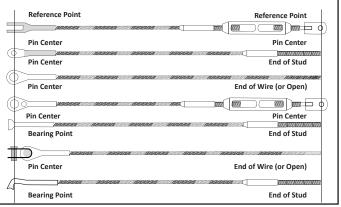
Standing rigging has been our specialty for over 40 years. We use only Type 316 stainless steel wire and fittings to ensure a strong, reliable, and aesthetic termination.

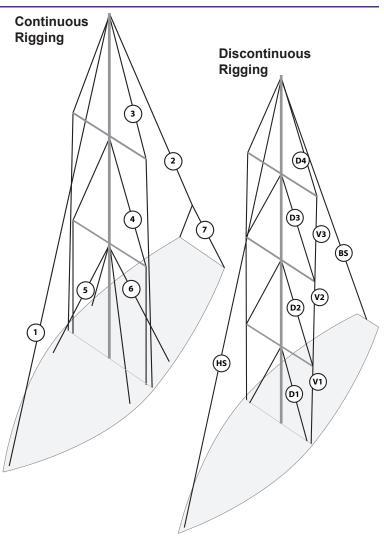
Continuous rigging is more common on older and more traditionally rigged boats, while newer boats and performance oriented sailboats more often have discontinuous rigging. As the names imply, continuous rigging is made up of single pieces of wire that run from the top of the rig to the boat, while discontinuous rigging is made up of shorter sections of wire that connect to each other at the spreader tips.

Two ways to replace your rigging:

- 1. Remove the rigging from your boat and ship it to us. We will duplicate it exactly and ship the new rigging to you.
- 2. Use our handy measurement form, found below.

When measuring rigging, the convention is to measure from pin-center to pin-center or from bearing point to bearing point. See other options below. When measuring rigging with turn-buckles, be sure they are adjusted to their previous "set" position.





Location	Qty	Wire Dia.	Upper Terminal Type & Pin Dia.	Lower Terminal Type & Pin Dia.	Turnbuckle	Distance between reference points

Standing Rigging Reference Guide



For discontinuous rigging only. Use this quick reference guide to estimate standing rigging replacement costs.

Boat Length	Sets of Spreaders	Wire Diameter	Includes	List Price
20'-23'	1	1/8"	Forestay (1), Backstay (2) (no split), Uppers (3), Forward Lowers (5) and Aft Lowers (6), new Open-Body Chrome/Bronze Turnbuckles.	335.00
24'-28'	1	5/32" & 3/16"	Forestay(1), Backstay (2)with split (7), Uppers (3), Intermediates (4), Forward Lowers (5) and Aft Lowers (6), new Open-Body Chrome/Bronze Turnbuckles.	1,225.00
29'-32'	1	3/16" & 1/4"	Forestay (1), Backstay (2) Backstay Splits (7), Uppers (3), Forward Lowers (5), Aft Lowers (6), and Bobstay (Not Shown), new Open-Body Chrome/Bronze Turnbuckles.	1740.00
33'-36'	2	9/32" & 5/16"	Forestay (1), Backstay (2) Backstay Splits (7), Uppers (3), Forward Lowers (5), and Aft Lowers (6), new Open-Body Chrome/Bronze Turnbuckles.	3,430.00
38'-44'	2	5/16" & 3/8"	Forestay (1), Backstay (2) Backstay Splits (7), Uppers (3), Intermediates (4), Forward Lowers (5), and Aft Lowers (6), new Open-Body Chrome/Bronze Turnbuckles.	4,992.00
45'-48'	2	3/8" & 7/16"	Forestay (1), Backstay (2) Backstay Splits (7), Uppers (3), Intermediates (4), Forward Lowers (5), and Aft Lowers (6), new Open-Body Chrome/Bronze Turnbuckles.	7,015.00

Prices and specifications shown are approximate. Each price is based on average wire sizes.

Masts & Booms





At left, the crew from Tango Mango boat builders celebrates the successful launching of **s/v Why Not**, a custom charter catamaran (pictured above). For many years, these talented builders have been building quality custom boats in the Caribbean.

Sailing Services worked closely with Tango Mango to supply the spars, rigging, and deck hardware to make **s/v Why Not** complete. Call us today to see how we can help with your project.

ZSPARS



For many years, Sailing Services has been a manufacturer of high quality masts and booms for both boat owners and manufacturers. Today we no longer manufacture spars inhouse, but work with the highest quality spar manufacturers in the world. If you are building a new boat or refitting an older boat, we can help you select spars that will meet your needs.

Decades of experience with sailboat hardware, rigging, and spars places us in a unique position to help boat owners and builders completely outfit their boats from the deck up. We have a long list of very satisfied customers who have worked with us to purchase complete packages of spars, rigging, and deck hardware from one knowledgeable

Sailing Services is a proud distributor for Z Spar, Sparcraft, and Selden. We also stock many spar and rigging replacement parts for each of these manufacturers.

source. Our location in Miami, FL also allows us to easily arrange for shipping to the Caribbean, and Central and South America.

